What We Offer:

BYIS is the company to contact for the supply of parts and component equipment used in all phases of exploration, production, and the refining of oil for both onshore and offshore projects.

BYIS should be on your bidder's list! We can properly locate your most difficult and hard-to-find components.

BYIS is much diversified and, as a result, can offer one stop service for a wide variety of components.

BYIS is continually striving to maintain three (3) goals:

- Quality
- 2. On-Time Deliveries
- 3. Competitive Pricing

These goals are critical for satisfying our customer needs and in staying abreast of the ever-changing oilfield market.

BYIS can assist in the following areas:

Engineering Services - our experienced engineering design team can adapt your existing prints or specifications as required.

- . Instrumentation and Control Systems
- . Structural
- . Electrical
- . Mechanical Design to ASME Code, ANSI, AWS, NFPA
- . Retrofit and Rebuild
- . Control Systems
- . General Repair and Troubleshooting
- . Emission Control Systems
- . Steam Distribution Piping Systems
- . Steam Quality Testing

BYIS offers the following office technologies:

- . Experienced at handling international accounts (See Client List)
- . We have supplied equipment around the world (See Foreign Steam Generator List)
- . Blueprint Reproduction
- . Auto Cad Plotter
- . Service available around the clock

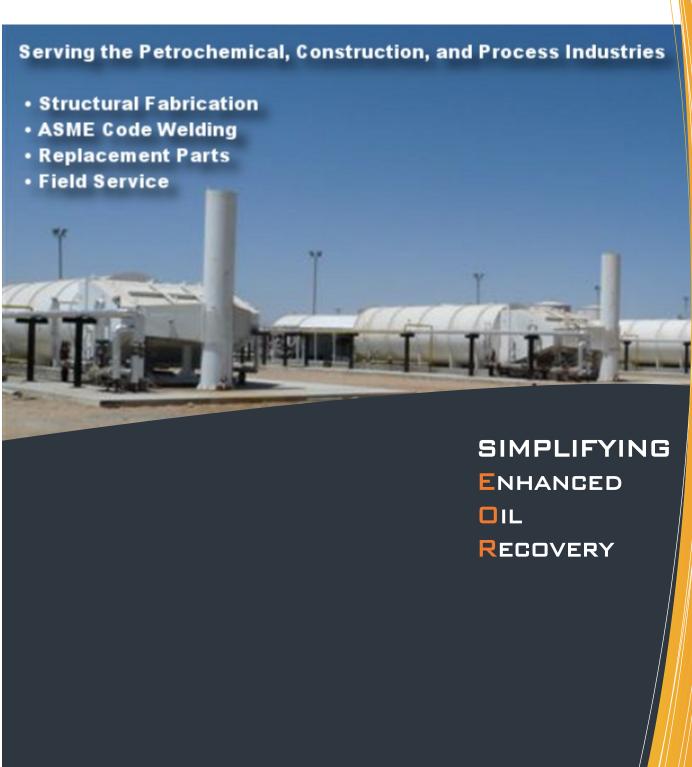
BYIS manufactures heat transfer equipment, including steam boilers, steam generators, waste heat boilers and heat recovery steam generators.

BYIS is the world's most respected manufacturer of Steam Generators used for thermal enhanced oil recovery.



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consulting sales nstallation support

BYIS PROCESS HEATERS:

BYIS has built over 1,000 direct fired process heaters. The majority of these being of the cylindrical radiant – convection design. The design of the heater is dependent upon the specific application.

A sampling of the different designs is as follows:

- . Once Through steam generators for mining and oil recovery
- . Steam Super heaters
- . Acetic Acid Pyrolysis
- . Propane Cracking Furnaces
- . Titanium Tetrachloride Vaporizers and Super heaters
- . H2S Incinerators
- . Crude Oil Heaters
- . Coker Feed Heating

As a part of a continuous improvement effort we draw on the performances of the equipment in the field to check and verify the design practices.

BYIS THERMAL FLUID HEATERS:

These systems are designed to provide high temperature heat at low pressure to a large variety of down-steam equipment. Heaters provided have used every type of heat transfer fluid available. Size of the equipment has varied from 3.0 million btu/hr to 121.0 million btu/hr.

The heaters can be either horizontal or vertical and use a serpentine or helical coil depending upon the application. The heaters can be of radiant – convection type or convective type.

BYIS THERMAL OXIDIZERS:

Thermal treatment of waste has become the best method of disposing of undesirable waste. BYIS offers a line of equipment to dispose of waste gases and liquids.

BYIS ANCILLARY COMPONENTS:

BYIS offers standard and custom design components for every piece of high temperature heat transfer system. BYIS offers not only the components for a new system, but we are available for plant modernization, increase in capacity, and state of the art emissions control systems and efficiency improvements.

BYIS Ancillary Systems that can be supplied are:

- . Thermal fluid pumping and piping systems.
- . Combustion air preheaters
- . Waste heat recovery boilers
- . Expansion tanks and separators
- . Control Panels
- . Air Cooled exchangers
- . Pre-piped and wired fuel system

Since the heaters come in all sizes, from skid-mounted units to field-erected models, BYIS tries to modularize the equipment to minimize the field erection time and costs.

Bradley W. Young - President:

Mr. Young has more than 20 years of experience in the supervision of fabrication of heat transfer vessels. In addition, he is a Certified Welding Inspector (CWI).

William W. Young - Consulting Engineer:

Mr. Young is a registered professional engineer and has extensive credentials in heat transfer design and manufacturing. He has held engineering positions for three major companies in related fields before forming his own manufacture and design company in 1990. He is one of the industry leaders in the area of thermal enhanced oil recovery and is partially responsible for the development of the modern steam generator. Mr. Young has regularly presented papers and served as course leader for steam injection processes.

BYIS is actively involved in steam generator operation worldwide. Major equipment has been supplied to Africa, Argentina, Brazil, Canada, Colombia, Egypt, France, Indonesia, Kuwait, Mexico, Philippines, Russia, Trinidad, Turkey, Venezuela.





BYIS Clients List:

HTH Heatech Air Pol Air Products Indeck Amerada Hess ITM/Saxon American Schack Ashland Kentube **Ashland Chemical**

AUS/Chevron **Bankers Petroleum**

BASF Berry Petroleum BreitBurn Energy Buffalo Tech Caltex Carrizo Oil

Cenovus Energy Cenovus FCCL Central Prod. CEP

Chang Chun Chanute Manufacturing

Chemtex Chevon Oil Chiyoda

Citation Oil & Gas Colt Energy

Combustion Controls Compression Power

Conoco Coors **CorITS**

Creekstone Farms Crimson Resource

D&K Delhi Gas

Demenno/Kerdoon Doswell **Dow Chemical** Dupont

Eastman Chemical **Encore Energy Energy Plus ENX Mexico**

Epsol Energy Group

ESYS Energy Group

Evergreen Oil Evergreen Oil/RGP First Thermal FK Ibrahim/GEMSIL/Ram

Fluor Daniels Foster Wheeler FuelCell Energy

Gemsil

Georgia Gulf GTS Energy

IKPT Amerada Hess

Solar Turbines

Struthers Wells

SWC/Chemtex

SWC/Saudi Industries

TEI Struthers/AZ Chem

TEI Struthers/Cove Point

TEI Struthers/BOC

Tatweer Petrolium

SWC/Sakra

Technosteam

Techno-Steam

TEI Struthers

Texaco

Trintec

United

Vogt-Nem

World Wide

Tideland Oil

Torch Operating

United Refinery

SSB

Johnson Mathey

Kermia Kern Cogeneration **Lakeland College**

Matsusaita ME/Thermax Mead Westvaco Mega West Energy

Mega West/Mead Wesvaco

MegTec

Ludena

Metallix Refining Mobil Oil

NEM Neuvo

Nigerian Government **Nobel Oil Company** Occidental Petroleum Oilwell Services, Mexico

O'Lein Recovery Olein Recovery Corp Olin Chemical Oman Petroleum

Omimex **Ormatt Energy** Oxychem P.T. Orbit

P.T. Orbit - Indonesia Paulsborough Feed

Perenco Pet Mex PetroAndina PetroBras America PetroSwab De Mexico **Plains Exploration**

Prista Recycling, SA Progauge

PSC PT Sanggar Sarana

PTSSB/Vico **Reliance Energy RGP** Engineering RGP/Saskatoon Richardson Oil Riley Stoker

Schuller Scimitar Production Egypt

Scout Energy Seneca Resources

Foreign Steam Generator Locations:

Africa Argentina Bahrain Brazil Canada China Colombia Egypt France Indonesia Kuwait Mexico Philippines Russia

South America Suriname / Canada

Trinidad Turkey Venezuela

Domestic Steam Generator Locations:

Arkansas California Kansas Kentucky Missouri Oklahoma Texas Wyoming

